



H26* CMC Module Assembly SOP

Model Name : **H23/H26***

GBT P/N : **6NH23/6NH26***

Release Date : **2019/3/12**

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1 Overview

1.1 Document History

Item	Revision	Description	Date	Originator
1	1.0	6NH23NR48SR-00-* spare parts assembly SOP for H26*/H23*.	2019/3/12	Yubin.lin

1.2 Purpose

This document defines the particular Gigabyte requirements for standard server assembly at DVT stage. The purpose is to ensure the method of assembly be transfer to the factory.

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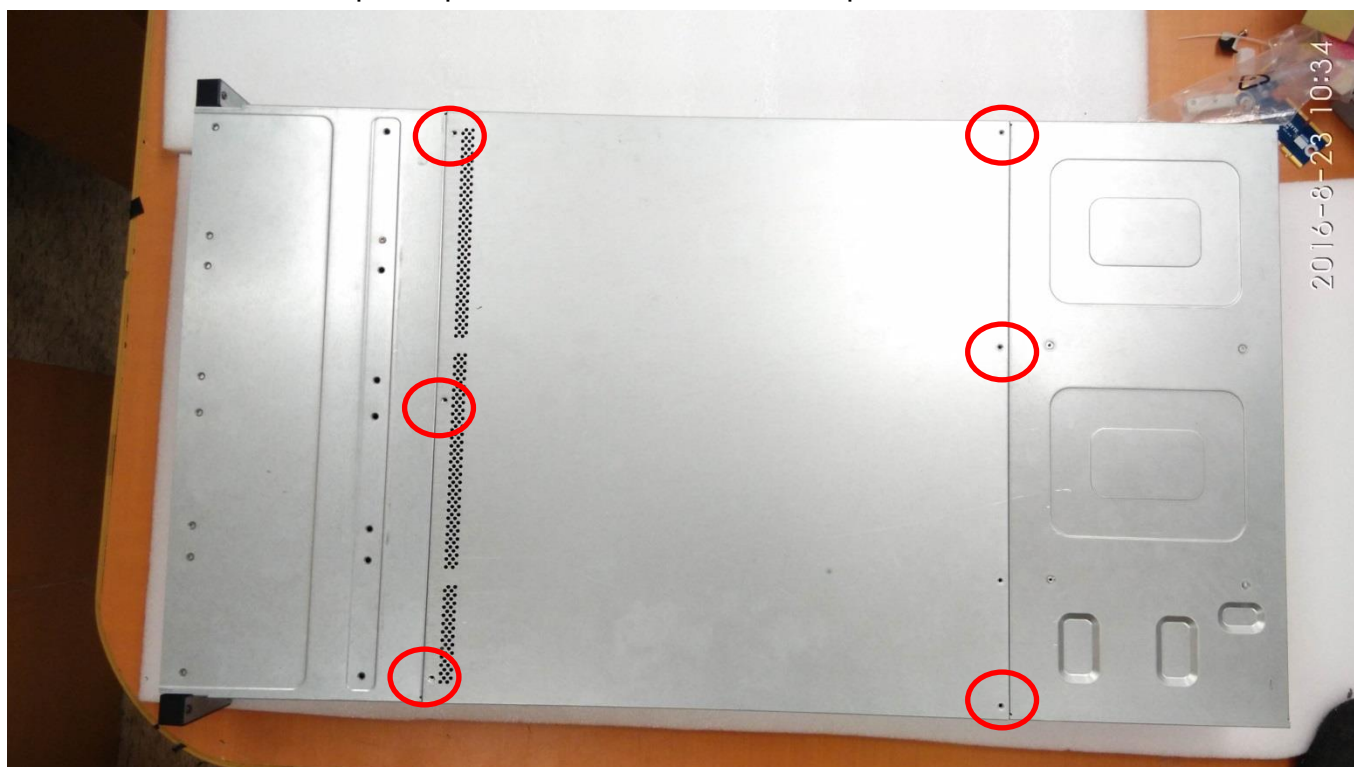
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4/15**2 Procedure**

Step	Method	Part number / Board model name	Q'ty	Comment
1	Open top cover			

2.1 Step 1

Release the 6 screws. Open top cover. Screws need to keep.



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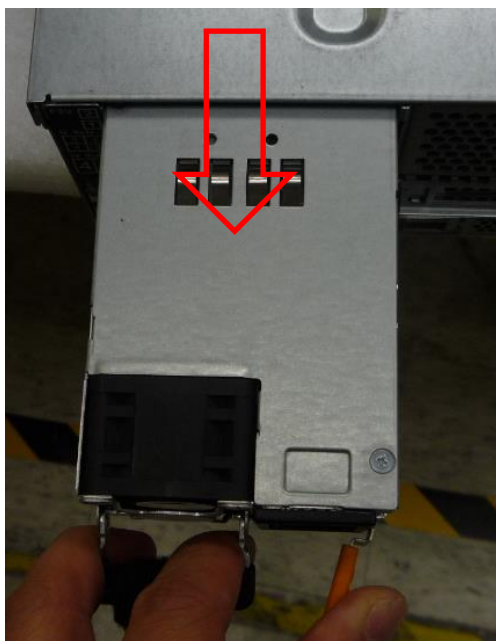
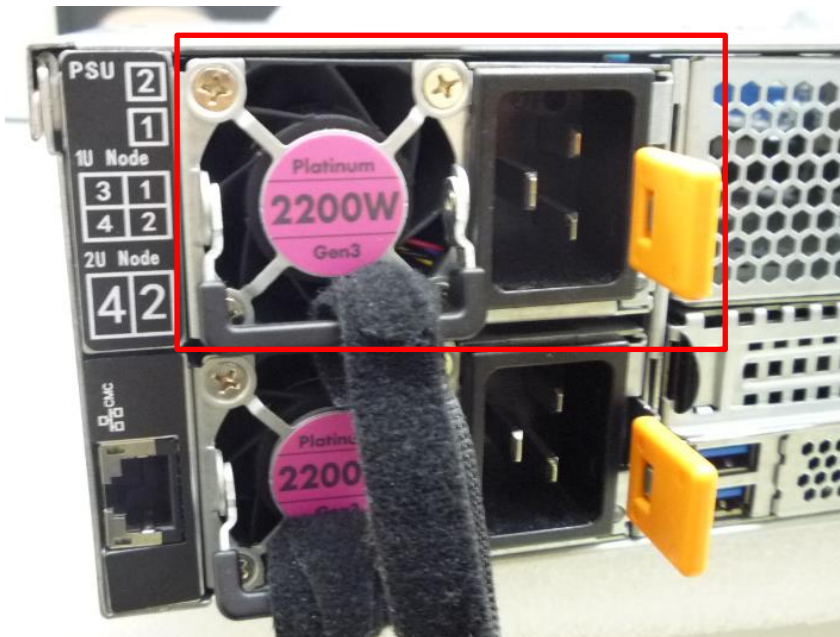
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Step	Method	Part number / Board model name	Q'ty	Comment
2	Take off PSU			

2.2 Step 2

Take off upper PSU



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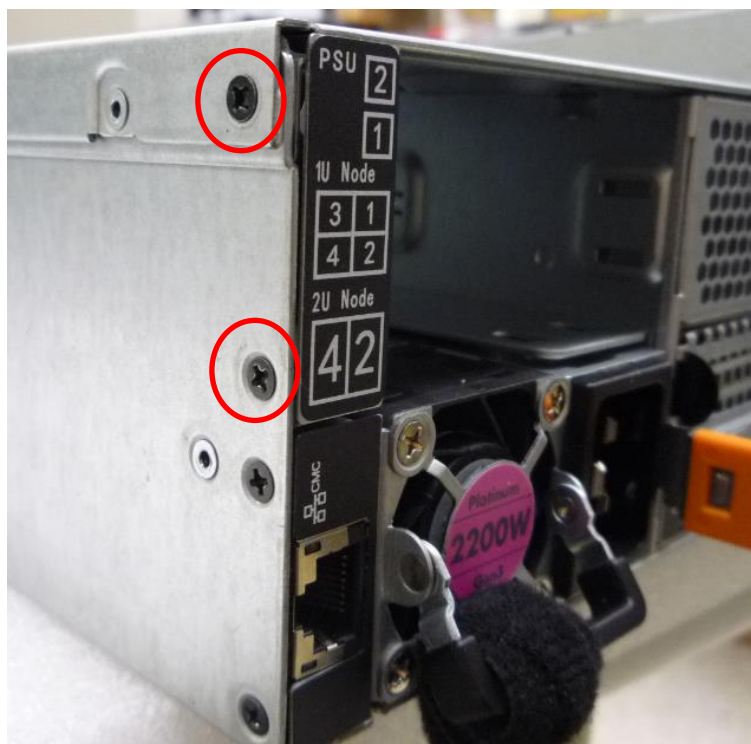
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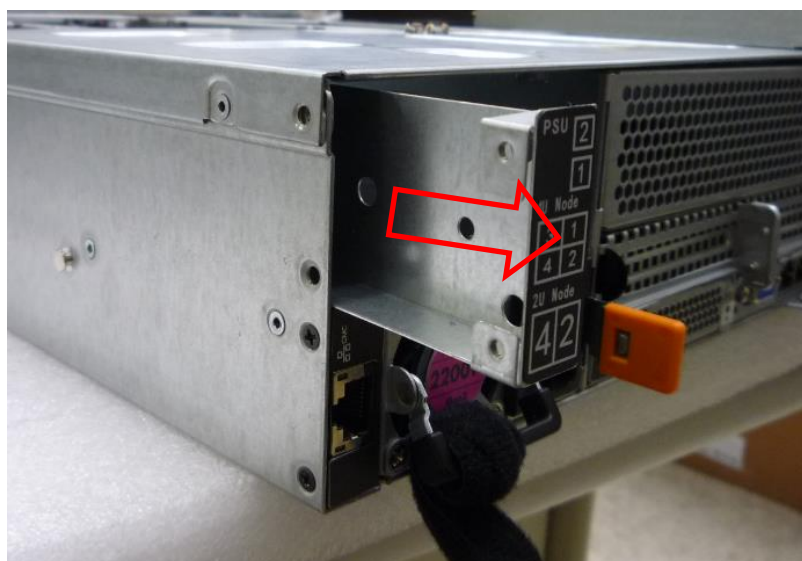
Step	Method	Part number / Board model name	Q'ty	Comment
3	Take off screw then Pull out bracket			Screw have to keep

2.3 Step 3

Take off screw 2pcs. Screw need to keep.



Pull out bracket



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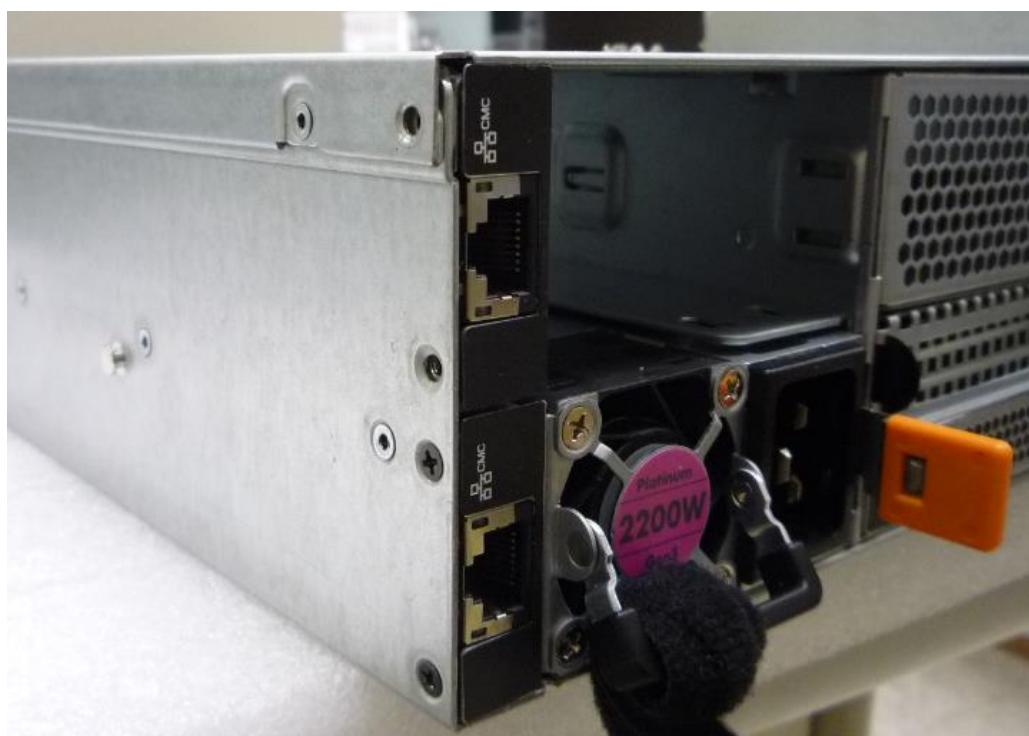
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Step	Method	Part number / Board model name	Q'ty	Comment
4	Assembly new CMC Module(6NH23NR48SR-00-*) in system			

2.4 Step 4

Assembly new and CMC Module in system



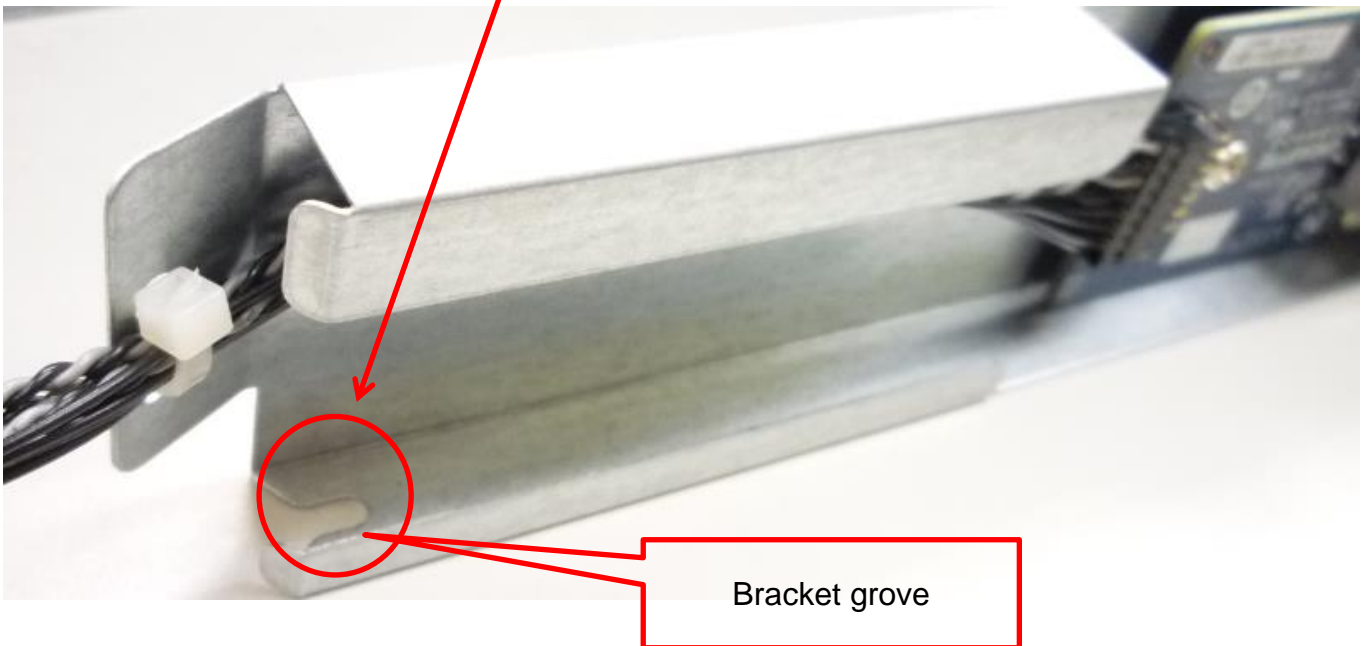
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When push bracket in system have to confirm the chassis pin insert bracket groove



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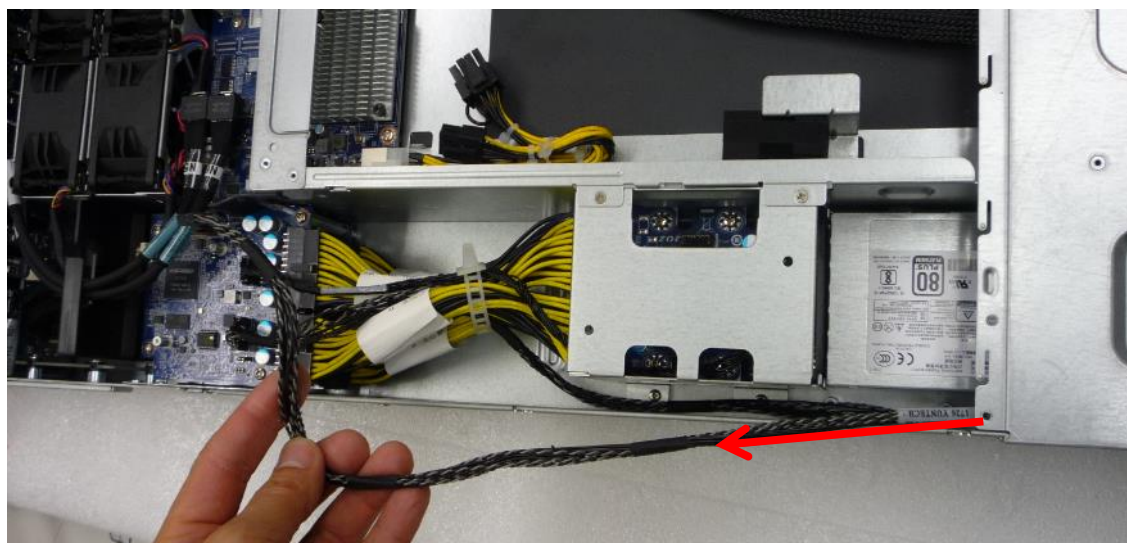
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Step	Method	Part number / Board model name	Q'ty	Comment
5	Pull cable toward front then lock screw			4.5 +/-0.5kg/cm

2.5 Step 5



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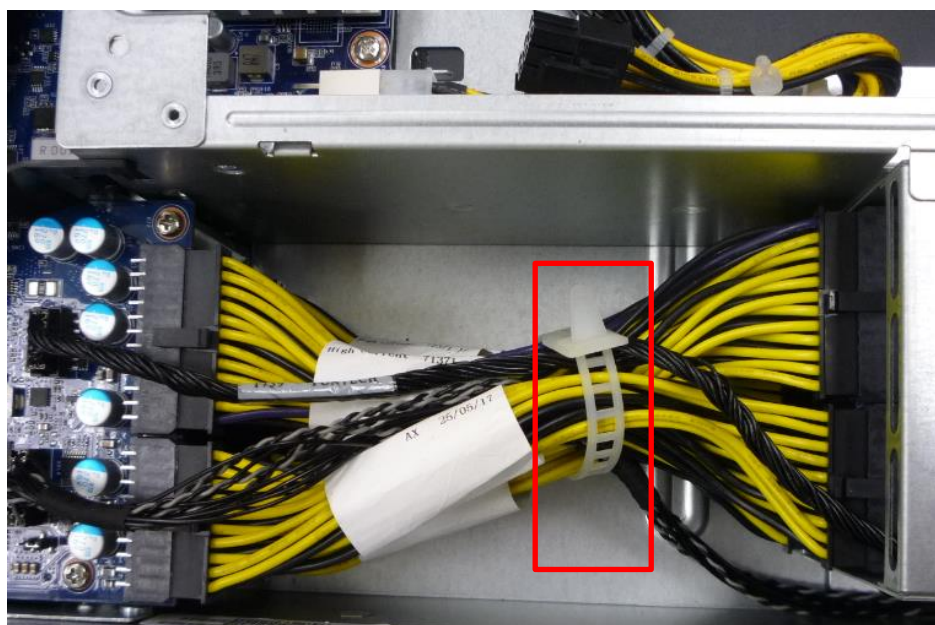
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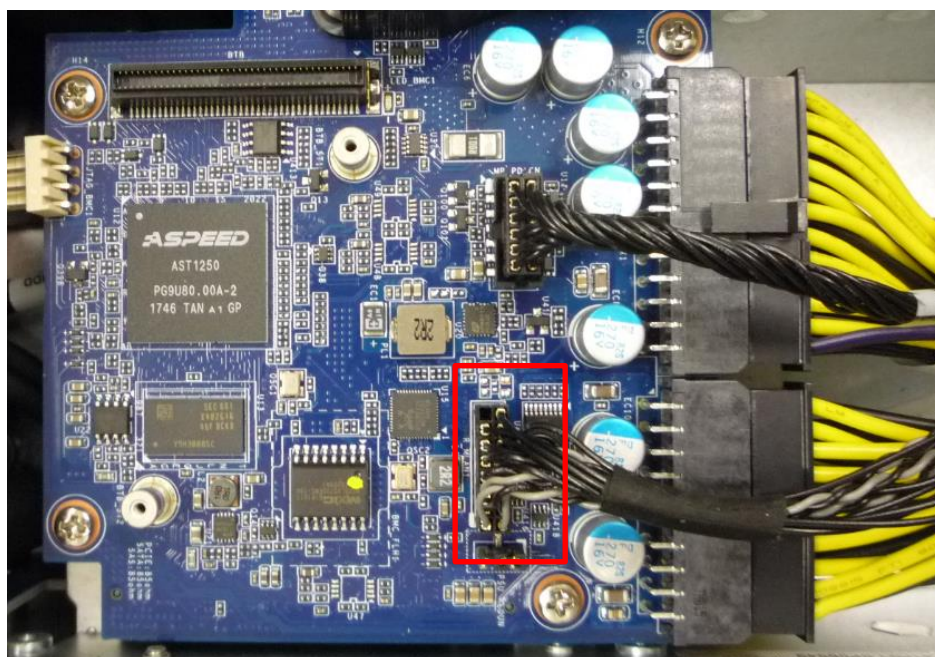
Step	Method	Part number / Board model name	Q'ty	Comment
6	Release cable tie			

2.6 Step 6

Release cable tie



Take off cable connector



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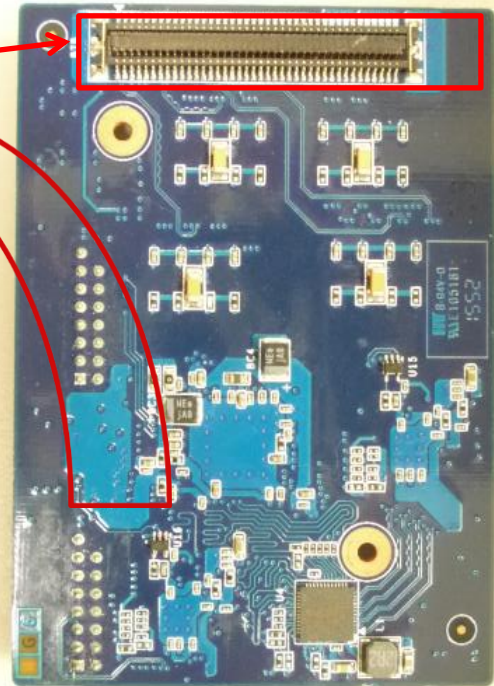
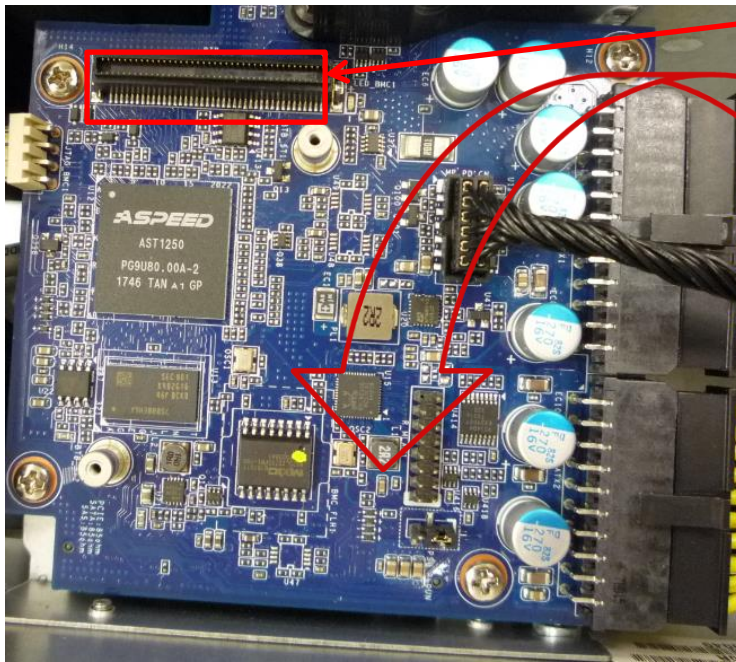
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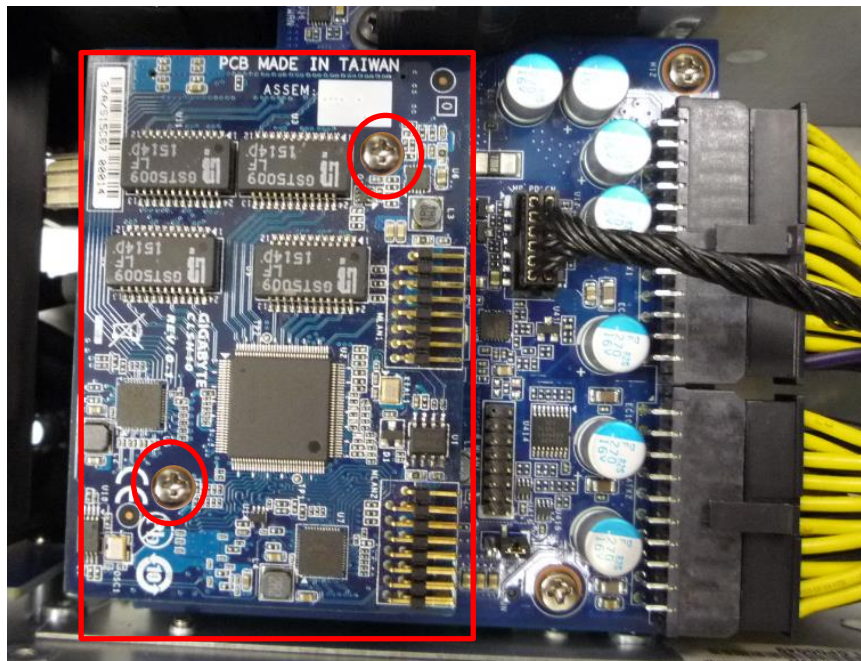
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Step	Method	Part number / Board model name	Q'ty	Comment
7	Install CLSH10 in system	CLSH10		2 +/-0.5kg/cm

2.7 Step 7



Lock 2pcs screws, The screw in could 6NH23NR48SR-00-* spare parts.



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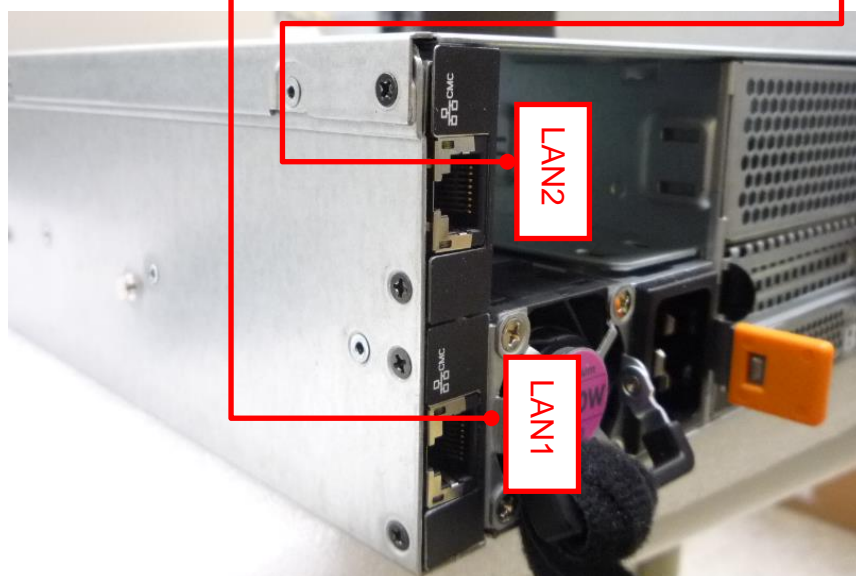
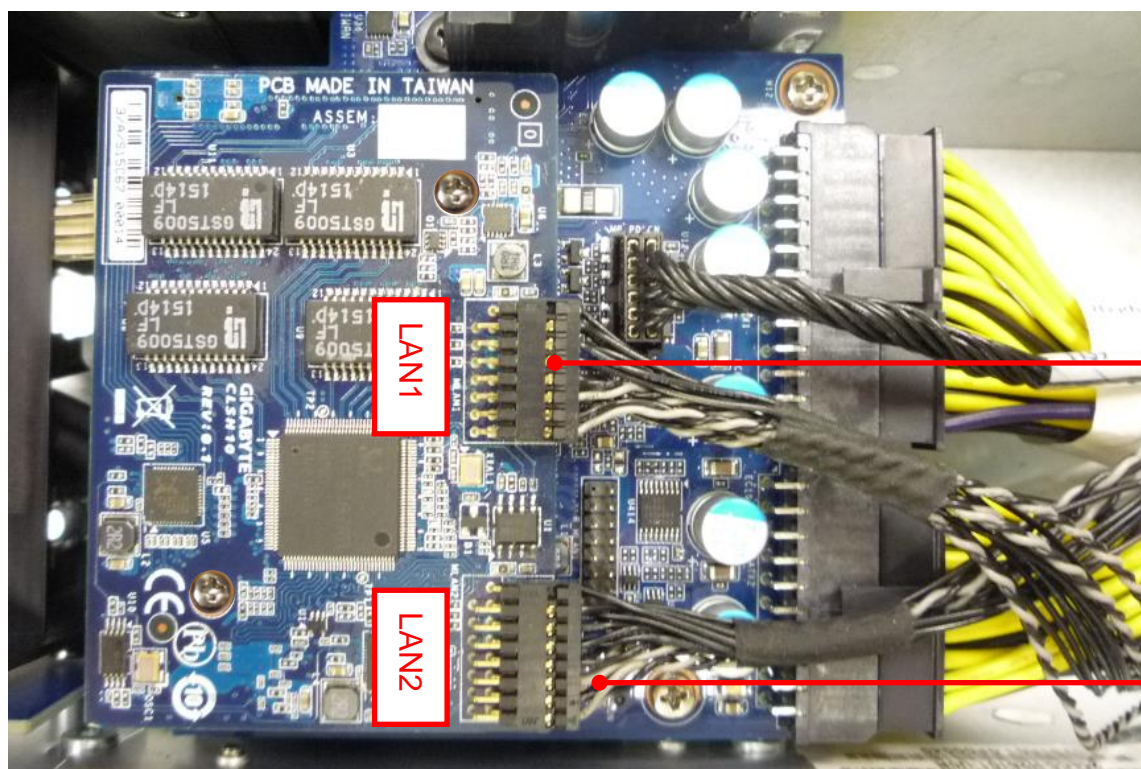
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Step	Method	Part number / Board model name	Q'ty	Comment
8	Connector cable to LAN1~LAN2 Then tight cable tie			

2.8 Step 8

Connector cable to LAN1 and LAN2



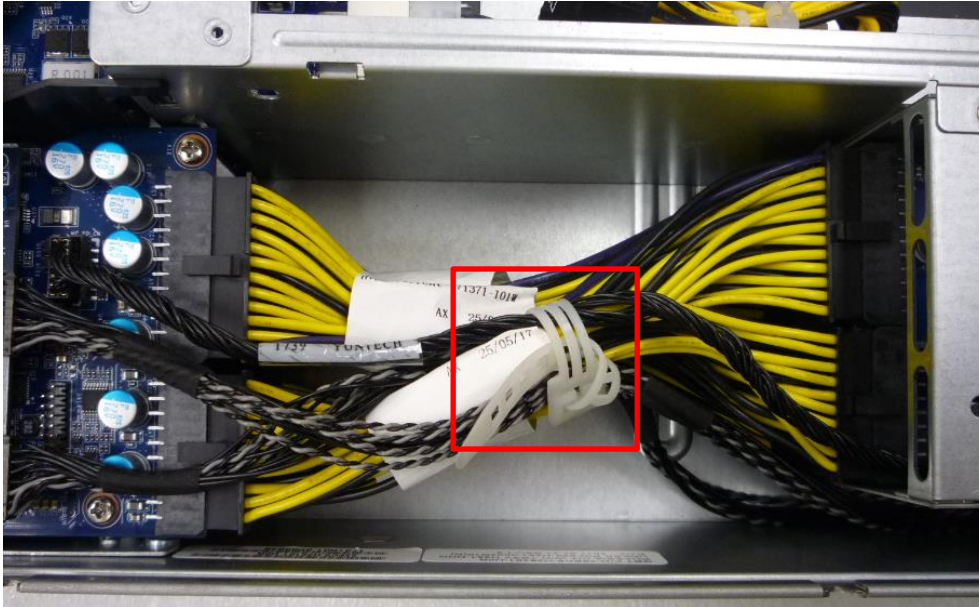
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Tight cable tie



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Step	Method	Part number / Board model name	Q'ty	Comment
9	Assembly PSU			

2.9 Step 9



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Step	Method	Part number / Board model name	Q'ty	Comment
10	Assembly top cover and lock screw			4.5 +/-0.5kg/cm

2.10 Step 10

Assembly top cover and lock the 6 screws.

